

Euro Jet Installation Instructions

IMPORTANT SAFETY INSTRUCTIONS READ AND FOLLOW ALL INSTRUCTIONS SAVE THESE INSTRUCTIONS

⚠ WARNING

Before installing this product, read and follow all warning notices and instructions accompanying this product. Failure to follow safety warnings and instructions can result in severe injury, death, or property damage. Call (714) 384-0384 for additional free copies of these instructions.

1. Cut a hole in the spa wall 1-1/8 inches in diameter.
2. Position the GASKET on the FLANGE / NOZZLE, see Figure 1.
3. Insert the FLANGE / NOZZLE into the drilled hole. It is very important that the spa surface is clean to insure a proper seal between the spa wall and the GASKET.
4. Apply a small amount of silicone to the FLANGE / NOZZLE threads from the back of the spa.

⚠ CAUTION

Silicone is required to be used with the Euro gasket. Some Silicones are not compatible with the materials used in this product. Refer to your Silicone Manufacturer's specifications for material compatibility.

5. Holding the FLANGE / NOZZLE, thread the jet BODY onto the FLANGE / NOZZLE from the backside of the spa until hand tight.



⚠ CAUTION

Do not over tighten as this may cause damage to parts and leakage may occur.

6. With the air and water plumbing ports orientated at their desired position, make the appropriate plumbing connections to the jet BODY. Be sure glue is not allowed to run into the jet body.

Item	Part No.	Description
1a	469244XX	FLANGE/NOZZLE, STANDARD
1b	9621XX	FLANGE/NOZZLE, LS
1c	469283XX	FLANGE/NOZZLE, ADJUSTABLE
1d	469364XX	FLANGE/ NOZZLE, SWIRL
2	46926400	GASKET
3a	46927200	BODY, 3/8B X 3/4B ELBOW
3b	46927300	BODY, 3/8B X 1/2-3/4S ELBOW
3c	46927100	BODY, 3/8B X 1/2-3/4S STRAIGHT
3d	46927000	BODY, 3/8B X 3/4B STRAIGHT

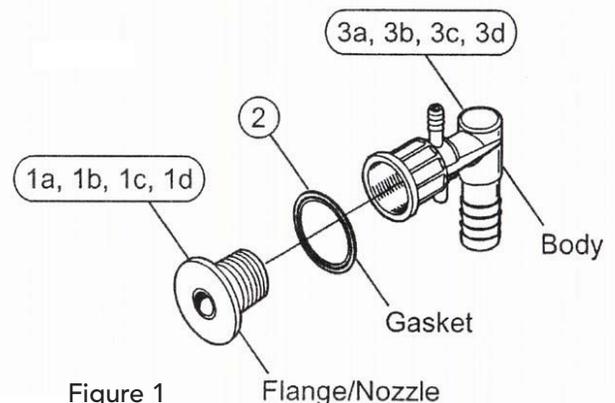


Figure 1

Euro Jet Application Recommendations

Thoroughly read and understand these application recommendations and installation instructions before installing the Euro Jet.

While installation is simple, there are many variables with each spa manufacturer's process that are beyond Balboa Water Group's control. Therefore we **STRONGLY RECOMMEND** that every OEM thoroughly test the application of this jet before using it on their production line.

The design of the Euro Jet creates a seal at the front (acrylic side) of the spa. There are advantages to sealing at the front of the spa.

- Acrylic is an optimal smooth sealing surface, much better than sealing from the back of the jet.
- Sealing at the inside of the spa wall can prevent potential leaks or fiberglass delamination.
- To fully gain these advantages, the mounting surface must be flat and clean.

Examine the drilling process. The hole must not be drilled larger than 1-1/8 inch in diameter.

Do not allow the hole saw to "work or walk" during drilling! This could produce a hole that is off center or not round. Ensure that your hole saw is sharp. A dull hole saw will create excessive heat. The excessive heat will cause the acrylic to curl up at the edge of the hole, leaving a burr. These conditions will impede the sealing process.

Following these recommendations will provide trouble free installation and operation of the Euro Jet. If you have application questions, please call (714) 384-0384.

SAVE THESE INSTRUCTIONS