

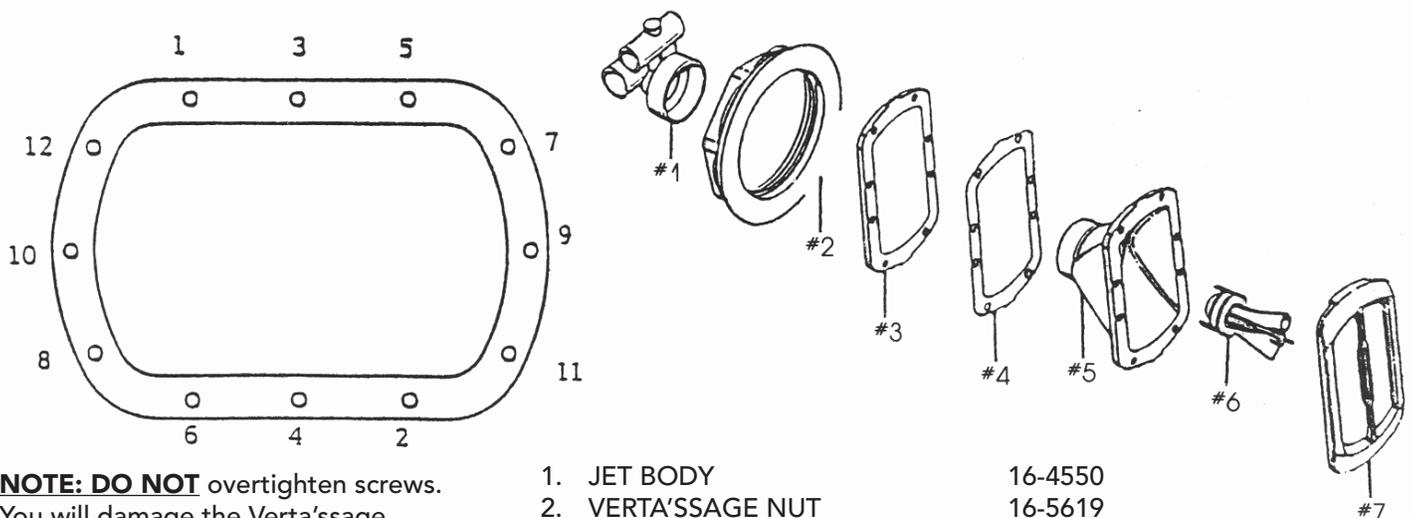


water group

### VERTA'SSAGE INSTALLATION INSTRUCTIONS

1. Locate a flat surface 7 5/8" x 5 1/4" inches. (IF USING LOCK NUT (#2) RATHER THAN BACKING PLATE, A FLAT SPOT WITH CLEARANCE FOR THE NUT (APPROX. 8" DIA.) IS RECOMMENDED)
2. Using the template, mark hole centers for the hole saw cutouts (FIG. A).
  - 2a. Cut TWO (2) overlapping holes using 3 3/8 hole saw (FIG. B).
  - 2b. Cut remaining tub wall (shaded areas) to match the template, using a sabre saw or rotary drum sander.
3. Insert (from the inside of the tub) the Verta'ssage canister (#5) through the tub wall.
  - 3a. IF USING BACKING PLATE (#3): Use the canister as a guide. Mark holes to be drilled. Remove the canister from the tub.
  - 3b. IF USING NUT (#2): DO NOT MARK AND DRILL SCREW HOLES, THESE ARE NOT REQUIRED FOR INSTALLATION.
4. Drill #8 holes (3/16" diameter) for each screw to be used to mount canister to spa.
5. Apply a generous amount of silicone on back of flange, canister and in screw holes.
6. Push canister (#5) through hole from inside of tub.
7. Put silicone around the hole, on back of spa.
8. Put gasket (#4) over silicone on back of spa.
9. Put backing plate (#3) over gasket. IF USING NUT: INSTALL NUT, TIGHTEN 1/8 TO 1/4 TURN PAST SNUG. SKIP TO #12.
10. Install screws in pattern shown below, tighten until snug.
11. Tighten all screws an additional 1/4 turn in the pattern shown below.
12. Install flow path (#6) in unit by twist locking retaining ring into canister (#5) 1/4 turn clockwise.
13. install jet (#1) with air line up, by gluing it onto canister using PVC cement.
14. Place grill on front of canister making sure pin in flow path (#6) locates inside track at front of grill (#7).  
**THIS IS VERY IMPORTANT. IF THE PIN IS NOT IN THE TRACK AT THE CENTER OF THE GRILL, THE FLOW PATH WILL NOT OPERATE.**
15. Fasten grill to canister by lining up tabs on the grill with notches on canister and pushing until grill snaps in place.

#### SCREW INSTALLATION SEQUENCE



**NOTE: DO NOT** overtighten screws.  
You will damage the Verta'ssage.

1. JET BODY	16-4550
2. VERTA'SSAGE NUT	16-5619
3. VERTA'SSAGE BACKING PLATE	16-5618
4. VERTA'SSAGE GASKET	16-5623
5. VERTA'SSAGE CANISTER	16-5620
6. VERTA'SSAGE FLOWPATH ASSY	16-5560
7. VERTA'SSAGE GRILL	16-5612

# VERTA'SSAGE TEMPLATE

